

5/29

SPUT


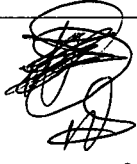
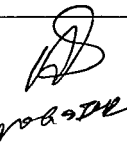
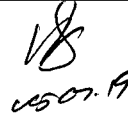
DART AEROSPACE LTD	Work Order:	23831
Description: Hook Plate	Part Number:	B67-43001-117
Dwg: B67-43001 Rev. B page 33	Qty:	1
		Page 1 of 1


Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.07.15	1
2	MV	Cut blanks: 0.375" x 2.750" x 3.750" long Material: 6061-T6 Bar (QQ-A-200/11) (M6061T6B0.375x02.750) Identify for B67-43001-117 Batch: M17037	EE	05.07.15	1
3	MV	Machine as per Folio FA541 and Dwg B67-43001 Identify as B67-43001-117 Dwg Rev B Folio Rev B	EP	05/07/15	1
4	QC2	Inspect parts as they come off the CNC machine	EP	05/07/15	1
5	QC8	Second check ENGINEERING APPROVAL	enl	05/07/15	1
6	MV	Debur	EP	05/07/15	1
7	ST	Identify and Stock	HC	05/09/14	1
8	AC	Cost / part: 105.91	SVC	05.09.30	1
9	DC	Close W/O 15.82 Inspect Level 21	EP	05/09/30	1

Rev	Date	Change	Revised By	Approved
A	05.07.13	New issue	KJ/JLM	

RELEASED
05/09/13

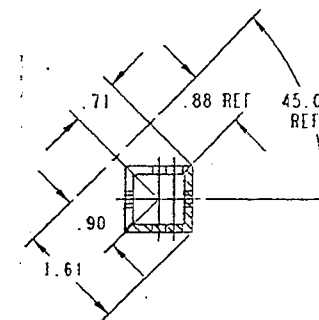
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
		one part scrap Program Problem		Scrap + Reple fix Program		 0507.19	 2008.02	 0507.19


Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA:  Date: 05/09/30

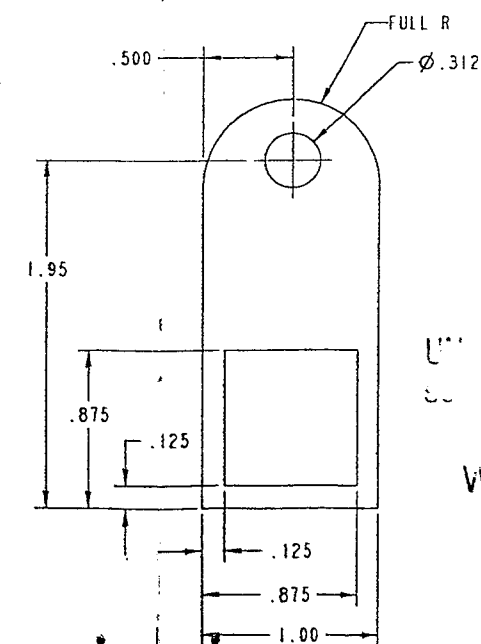
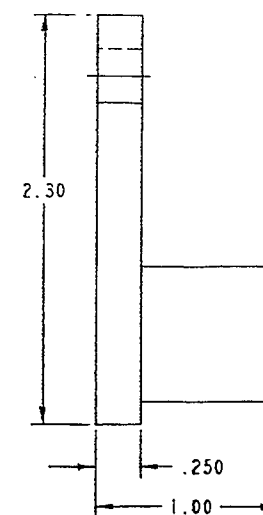
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



①
JLM

-113 SQUARE TUBE 
MATL: 1.00 SQ X .125 WALL, 6061-T6, QQ-A 200/8
SCALE 0.750



SHOP COPY
RETURN TO
ENGINEERING
UNFILED COPY
SUBMIT AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 23831

REFERENCE ONLY

①
JCM

-117 HOOK PLATE

MATL: .25 THK, 6061-T6, QQ-A-250/11
SCALE 2.000

①
JCM

-119 END CAP CLEVIS

MATL: 6061-T6, QQ-A-200/8
SCALE 2.000

PREMIER AVIATION, INC.

2621 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE IDENT NO.	DWG NO.	REV.
D	OSUV8	B67-43001	B
SCALE:	WT:	SHEET	33 OF 45

ORIGINAL

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jul 14, 2005
03:52 pm

Work Order No : 0023831
Project Name : pB67-43001-117
Project For : WK529
Work Order Type : Main
Main WO Number :
House Part Number : pB67-43001-117
Description : Hook Plate
Manufactured : Yes
Amount Req'd : 1
Amount Done : 0
Start Date : 07-14-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

